

# Interfolded Napkin Folder

Our Interfolded Napkin Folders are the answer for controlled dispensing; we have coupled our extensive experience in interfold technology with napkin folding technology to create the latest in upcoming products - the Interfolded Napkin. This machine can produce napkins ranging from 55 sq inches to 220 sq inches (354 sq cm to 1419 sq cm) with simple adjustments. Machine configurations of 4, 6 or 8-lane models are available.



Some photos shown without guards. Guards are provided and need to be in place before operation.

## Features:

- Unmatched durability and efficiency
- Modular design enhances future flexibility
- Plug & Produce platform for fast installation
- High speed production with exceptional product quality
- Sectionalized independent electronic drive system
- Tab-bonded and clean-cut capability
- Ability to run diverse substrates
- CE Compliant design



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Turret Unwind Stand



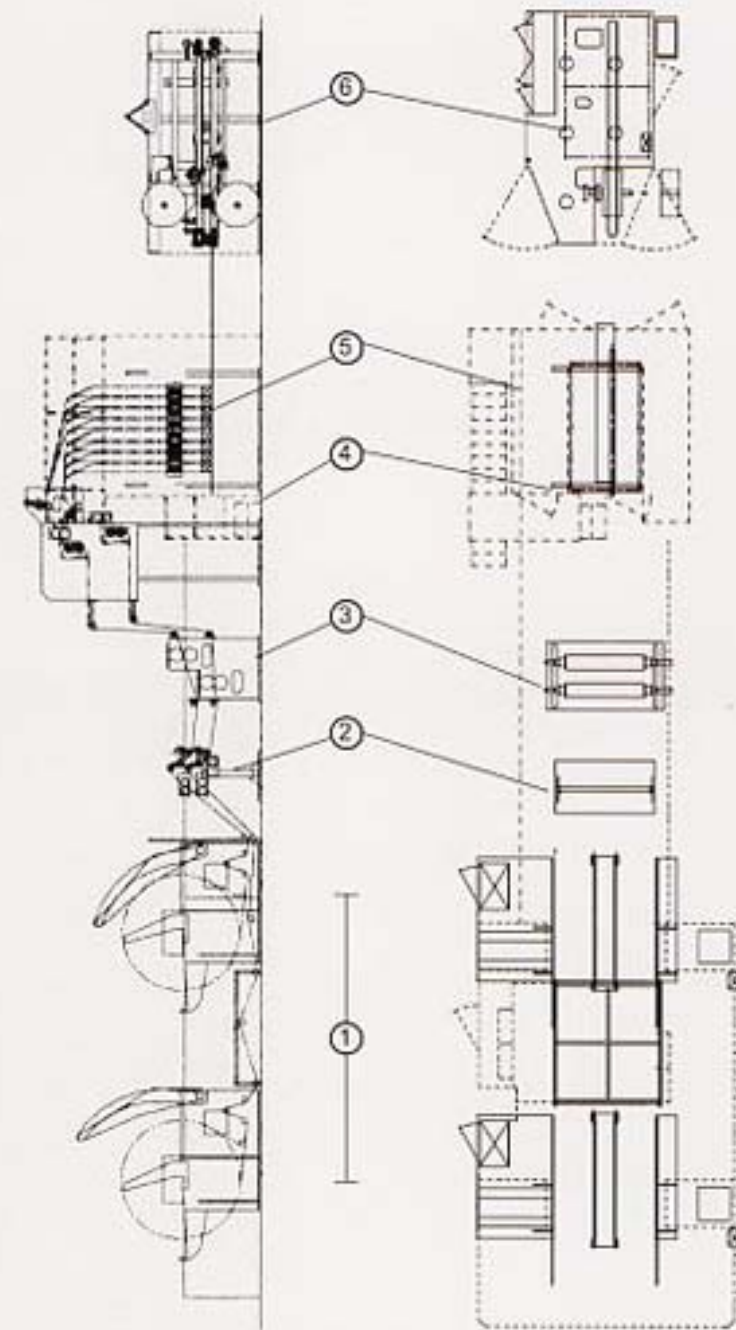
Former Assembly



In-Line Two-Seam Paper Bander



Interfolded Napkin Folder



Approximate floor space required: (LxW) 76 ft (23 m) x 17 ft (5 m)  
Dimensions do not include separator



## Standard Components:

- 1. Self-Chucking Core-Ejecting Unwind Stand**
  - Automatic web tension control
- 2. Web Guide**
- 3. Embossing**
  - Single or dual station
  - Paper-to-Steel
- 4. Folding Head**
  - Former assembly designed to run with or without longitudinal fold
- 5. Automatic Separator**
  - Servo-controlled carriages allow rapid grade changes
- 6. In-Line Two-Seam Paper Bander**
  - High-speed progressive design
  - Servo-controlled sleeve delivery not sensitive to bulk changes

## Optional Equipment:

- Unwind Stand Configurations**
- Several floor and overhead loading styles available
  - Slit and turn stations also available

- Embossing Units**
- Steel-to-Steel
  - Rubber-to-steel

- Calendering Units**
- Open nip and closed nip

- Laminators/Combining Embossing Units**
- Point-to-Point
  - Nested
  - Enclosed cavity or fountain roll glue systems

- Folding Head**
- Automatic-indexing feature for knife rolls

- Automatic Separator/Transfer Units**
- Tall stack (flat)
  - Small stack (flat)
  - Bulk pack (on edge)

- Automatic Packaging**
- Paper overwrapper
  - Interface to cartoner or poly overwrapper



Please contact your Bretting Manufacturing Sales Representative for more information.

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