



**MAY 2013**

**Dear Valued Customer:**

We would like to inform you of a concern we have regarding the Ormec Servo Control System that may currently be utilized on your Bretting machine(s).

We have found that the Ormec parts are becoming more and more difficult to obtain. The original touch screens and servo chassis are no longer available. Substitute components are available for both, but Engineering upgrades are required to make your existing system compatible with these new components. Due to the availability of these parts and costs associated with these Engineering upgrades Bretting highly recommends converting your existing Ormec Servo Control Systems over to an Allen-Bradley ControlLogix platform. The new ControlLogix platform offers some features not available with the Ormec Servo Control System such as:

- PLC and Motion Control in one processor
- Parts Availability
- Familiar programming language

If you have questions or would like a proposal on converting your machine(s) to the ControlLogix platform, please contact one of our qualified customer service representatives so that we can supply you with the required information. Please forward this communication to any appropriate individuals within your company that should be aware of this situation.

Please feel free to visit our website for more information regarding our Products, Machinery, Customer Support, and Technical Assistance.

Sincerely,

Services Sales Representatives,  
Don Pufall and Greg Hebert

Phone: 715-682-5231

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